

# MATERIAL SAFETY DATA SHEET



Revision date: October 4, 2014

## SECTION 1: IDENTIFICATION

**Product Identifier:** Blue Maxlight Forever Ink  
**Product Code(s):** 7745  
**Product Use:** Ink for marking on porous surfaces  
**Chemical Family:** Mixture  
**Manufacturer's name and address:** Identity Group  
1480 Gould Drive  
Cookeville, TN, USA 35806  
**Information Telephone #:** 931-432-4000 (Monday – Friday 8:00 am – 5:00 pm Central Standard Time)  
**24 Hr. Emergency Telephone #:** Chemtrec 1-800-424-9300 (Within Continental U.S.)  
Chemtrec 1-703-527-3887 (Outside U.S.)

## SECTION 2: HAZARDS IDENTIFICATION

**Classification:** Serious eye damage/eye irritation Category 1  
Skin irritation Category 2

**Labeling:**

**Symbols:**



**Signal Word:** Warning




**Hazard statements:** H302 +H312 Harmful if swallowed or in contact with skin  
H315 Causes skin irritation  
H318 Causes serious eye damage  
H319 Causes serious eye irritation

**Precautionary statements:**

P202 Do not handle until all safety precautions have been read and understood  
P264 Wash skin thoroughly after handling  
P273 Avoid release to the environment  
P281 Use personal protective equipment as required  
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention  
P337 + P313 If eye irritation persists: Get medical advice/attention.

P362 Take off contaminated clothing and wash before reuse.  
P501 Dispose of contents/container to an approved waste disposal plant.

### SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

Ingredients	CAS #	Wt. %	GHS Classification	Hazard Statements	Pictograms
Hexylene glycol	107-41-5	20 - 30	Skin Irritation (Cat 2) Eye Irritation (Cat 2A)	H315 H319	
2-Ethyl-1,3-hexanediol	94-96-2	30 - 50	Serious eye damage/eye irritation (Cat. 1)	H302 + H312 H316 H318	 

### SECTION 4: FIRST AID MEASURES

**Inhalation:** Immediately remove person to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen by qualified medical personnel only. Seek immediate medical attention/advice.

**Skin contact:** Immediately flush with plenty of water, while removing contaminated clothing. When symptoms persist or in all cases of doubt, seek medical advice.

**Eye contact:** Flush eyes with water for at least 15 minutes while holding eyelids open. When symptoms persist or in all cases of doubt, seek medical advice.

**Ingestion:** Seek immediate medical attention/advice. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep victim's head lowered (forward) to reduce the risk of aspiration.

**Notes for physician:** Treat symptomatically.

### SECTION 5: FIRE FIGHTING MEASURES

**Suitable extinguishing media:** Dry chemical, foam, carbon dioxide and water fog

**Fire hazards/conditions of flammability:** This material is not flammable.

**Explosion data: Sensitivity to mechanical impact / static discharge:** Not expected to be sensitive to mechanical impact or static discharge.

**Special fire-fighting procedures/equipment:**

Firefighters should wear protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame.

**Hazardous combustion products:** Oxides of carbon and nitrogen, irritating fumes and smoke.

**NFPA Rating:** Health: 2      Flammability: 1      Instability: 0      Special Hazards: 0

## SECTION 6: ACCIDENTAL RELEASE MEASURES

<b>Personal precautions:</b>	All persons dealing with clean-up should wear the appropriate protective equipment. Do not eat, drink or smoke while participating in clean up.
<b>Environmental precautions:</b>	Ensure spilled product does not enter drains, sewers, waterways or confined spaces. For large spills, dike the area to prevent spreading.
<b>Spill response/cleanup:</b>	Contain and absorb spilled liquid with non-combustible, inert absorbent material (e.g. sand), then place absorbent material into a container for later disposal (see Section 13). Notify the appropriate authorities as required.
<b>Prohibited materials:</b>	None specific
<b>Special spill response procedures:</b>	In case of a transportation accident, in the United States contact CHEMTREC at 1-800-424-9300 or International at 1-703-527-3887.

## SECTION 7: HANDLING AND STORAGE

<b>Precautions for safe handling:</b>	Wear suitable protective equipment during handling. Do not ingest. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.
<b>Conditions for safe storage:</b>	Store in a cool, dry, well-ventilated area. Store away from incompatibles, temperature extremes and out of direct sunlight. Inspect periodically for damage or leaks.
<b>Incompatible materials:</b>	Strong oxidizing agents; strong reducing agents; acids
<b>Special packaging materials:</b>	Always keep in containers made of the same materials as the supply container.

## SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

### Components with workplace control parameters:

Component	CAS No.	Value	Control Parameters	Source
Hexylene glycol	107-41-5	C	25 ppm	USA ACGIH Threshold Limit Values (TLV)
			Remarks	Eye and Upper Respiratory Tract irritation
		C	25 ppm 125 mg/m <sup>3</sup>	USA NIOSH Recommended Exposure Limits
		C	25 ppm 125 mg/m <sup>3</sup>	USA OSHA Table Z-1 Limits for Air Contaminants – 1910.1000

**Ventilation and engineering measures:** Use general or local exhaust ventilation to maintain air concentrations below recommended exposure limits.

**Respiratory protection:** If the TLV is exceeded, a NIOSH/MSHA-approved respirator is advised. Confirmation of which type of respirator is most suitable for the intended application should be obtained from respiratory protection suppliers.

<b>Skin protection:</b>	Impervious gloves must be worn when using this product. Advice should be sought from glove suppliers.
<b>Eye / face protection:</b>	Good industrial hygiene practices should be used when handling this product including preventing eye contact and minimizing skin contact and inhalation.
<b>Other protective equipment:</b>	As needed to prevent eye contact and minimizing skin contact and inhalation.
<b>General hygiene considerations:</b>	Avoid breathing vapor or mist. Avoid contact with skin, eyes and clothing. Do not eat, drink, smoke or use cosmetics while working with this product. Upon completion of work, wash hands before eating, drinking, smoking or use of toilet facilities. Remove and wash contaminated clothing before re-use.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Appearance:</b>	Blue liquid
<b>Odor:</b>	Mild
<b>Odor Threshold:</b>	N/Av
<b>Specific Gravity:</b>	0.9
<b>pH:</b>	Not applicable
<b>Boiling point:</b>	>300 °F
<b>Melting/Freezing point:</b>	Not available
<b>Coefficient of water/oil distribution:</b>	Not available
<b>Vapor pressure (mm Hg @ 20°C / 68°F):</b>	Not available
<b>Vapor density (Air = 1):</b>	Heavier than air
<b>Evaporation rate (n-Butyl acetate = 1):</b>	Slower than n-Butyl acetate
<b>Solubility in water:</b>	Slightly
<b>Flash Point</b>	>200 °F, TCC
<b>Auto-ignition temperature</b>	Not applicable
<b>Lower flammable limit (% by vol)</b>	Not applicable
<b>Upper flammable limit (% by vol)</b>	Not applicable
<b>Flame Projection Length</b>	Not available
<b>Flashback observed</b>	Not available

## SECTION 10: STABILITY AND REACTIVITY

<b>Chemical stability:</b>	Stable under the recommended storage and handling conditions prescribed.
<b>Possibility of hazardous reactions:</b>	None are known.
<b>Conditions to avoid:</b>	Avoid heat and open flame.
<b>Materials to avoid and incompatibility:</b>	See Section 7 (Handling and Storage) for further details.
<b>Hazardous decomposition products:</b>	None known; refer to hazardous combustion products in Section 5.

## SECTION 11: TOXICOLOGICAL INFORMATION

<b>Routes of exposure:</b>	<i>Inhalation:</i>	Vapors and spray mist may irritate throat and respiratory system and cause coughing
	<i>Skin contact:</i>	May be harmful in contact with skin. Defats the skin. May cause redness and pain.
	<i>Eye contact:</i>	Corrosive. Prolonged contact causes serious eye and tissue damage.
	<i>Ingestion:</i>	Not expected to be a route of exposure with proper use. May be harmful if swallowed. Liquid irritates mucous membranes and may cause abdominal pain.

**Toxicological data:** There is no available data for the mixture itself, only for the ingredients. See below for individual ingredient acute toxicity data.

Ingredient	LD <sub>50</sub> Oral, rat	LD <sub>50</sub> Rabbit, dermal	Skin corrosion/irritation Skin, rabbit	Serious eye damage/eye irritation Eyes, rabbit
2-Ethyl-1,3-hexanediol	1,400 mg/kg	2,000 mg/kg	Mild skin irritation	Severe eye irritation
Hexylene glycol	3,700 mg/kg	7,892 mg/kg	Skin irritation – 24 h	Severe eye irritation

**Carcinogenic status:** No components are listed as carcinogens by ACGIH, IARC, OSHA or NTP.

**Reproductive effects:** 2-Ethyl-1,3-hexandiol: Overexposure may cause reproductive disorder(s) based on tests with laboratory animals.

**Teratogenicity:** No information found

**Germ Cell Mutagenicity:** No information found.

**Epidemiology:** No information found.

**Conditions aggravated by overexposure:** No information found.

## SECTION 12: ECOLOGICAL INFORMATION

**Ecotoxicity:** No data is available on the mixture itself.

2-Ethyl-1,3-hexanediol:	Toxicity to fish:	LC <sub>50</sub>	Ictalurus punctatus	624 mg/l	96 h
	Toxicity to aquatic invertebrates:	EC <sub>50</sub>	Daphnia magna (water flea)	>100 mg/l	72 h
	Toxicity to algae:	EC <sub>50</sub>	Desmodesmus subspicatus	>100 mg/l	72 h
Hexylene glycol:	Toxicity to fish:	LC <sub>50</sub>	Fathead Minnow	10,700 mg/l	96 h
	Toxicity to aquatic invertebrates:	EC <sub>50</sub>	Daphnia magna (water flea)	3,200 mg/l	48 h

**Mobility:** No data is available on the mixture itself.

**Persistence:** No data is available on the mixture itself.

**Bioaccumulation potential:** No data is available on the mixture itself.

**Other adverse environmental effects:** The ecological characteristics of this mixture have not been fully investigated.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Disposal recommendations:** Do not discharge into drains, water courses or onto the ground. Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

**Hazardous Waste Code /RCRA:** Not regulated.

## SECTION 14: TRANSPORT INFORMATION

This material is not UN / IATA regulated.

This material is not classified as ICAO/IATA-DGR Dangerous Goods.

This material is not classified as hazardous per the IMDG Code.

This material is not classified as hazardous per ADR.

This material is not classified as hazardous per the U.S. Department of Transportation (DOT).

This material is not UN / IATA regulated.

**Marine Pollutant:** No

## SECTION 15: REGULATORY INFORMATION

**Inventory Status:** All listed ingredients appear on the Toxic Substances Control Act (TSCA) Inventory, EINECS/ELINCS, AICS, and DSL.

This material is classified as hazardous under OSHA regulations (29CFR 19410.1200). See Section 2.

**SARA 302:** Sec. 302, Extremely Hazardous Substances, 40 CFR 355: No Extremely Hazardous Substances are present in this mixture.

**SARA 311/312 :** Acute Health Hazard, Chronic Health Hazard

**SARA 313:** Subject to reporting levels established by SARA Title III, Section 313: None

**RCRA CODE:** None

**Hazardous Air Pollutants (HAPS):** None

### US State "Right to Know" Laws:

California Proposition 65: None

Other US State "Right To Know" Lists:

The following chemicals are specifically listed by individual states: Hexylene glycol (MA, NJ, PA)  
2-Ethyl-1,3-hexandiol (PA, NJ)

### International Information:

Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on the Domestic Substances List (DSL).

## SECTION 16: OTHER INFORMATION

**HMIS Rating:** Health: \* 2 Flammability: 1 Reactivity: 0

\* Chronic hazard 0-Minimal 1- Slight 2- Moderate 3- Serious 4- Severe

<b>Legend:</b>	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS	Chemical Abstract Services
	CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act of 1980
	CFR	Code of Federal Regulations
	DOT	Department of Transportation
	EPA	Environmental Protection Agency
	HMIS	Hazardous Material Identifications System
	HSDB	Hazardous Substances Data Bank
	IARC	International Agency for Research on Cancer
	Inh	Inhalation
	MSHA	Mine Safety and Health Administration
	NFPA	National Fire Protection Association
	NIOSH	National Institute of Occupational Safety and Health
	NTP	National Toxicology Program
	OSHA	Occupational Safety and Health Administration
	PEL	Permissible exposure limit
	RCRA	Resource Conservation and Recovery Act
	RTECS	Registry and Toxic Effects of Chemical Substances
	SARA	Superfund Amendments and Reauthorization Act
	STEL	Short Term Exposure Limit
	TDG	Canadian Transportation of Dangerous Goods Act and Regulations
	TLV	Threshold Limit Values
	TPQ	Threshold Planning Quantity
	TSCA	Toxic Substances Control Act
	TWA	Time Weighted Average
	WHMIS	Workplace Hazardous Materials Identification System

- References:**
1. ACGIH, Threshold Limit Values and Biological Exposure Indices
  2. International Agency for Research on Cancer Monographs
  3. Canadian Centre for Occupational Health and Safety, CCInfoWeb databases (Chempendium, HSDB and RTECs)
  4. Material Safety Data Sheets for manufacturers
  5. US EPA Title III List of Lists
  6. California Proposition 65 List

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.